

Garant**Indexable insert for turning CCMT 09T308, for finish machining, Grade: HB7130-2**

Order data

Order number	260060 HB7130-2
GTIN	4067263290896
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Grade	HB7130-2
Tool material	Carbide
Corner radius	0.8 mm
Cutting depth a_p	0.2 - 2.5 mm
Chip breaker	VS
Number of changes/inserts	2
Feed f	0.1 - 0.3 mm/rev.
Tolerance	M
Coating	coated

Main application	M
Cutting speed v_c main application	80 - 270 m/min
ISO code indexable insert	CCMT 09T308
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning